

REVISIONS REV. **DESCRIPTION** DATE **ECN** INITIAL RELEASE 5/7/09 1179 UPDATE TO CURRENT FORMAT 7/27/10 1341

#4-40 UNC 3B PER ASME B1.1

MINOR DIA .: .0849 - .0939



NOTE:

GRIP RANGE: .010 - .060

2. HOLE SIZE: .156 +.002/-.000 AFTER ALL APPLIED FINISHES.

INSTALLED LENGTH: .230 REF. 3.

LUBRICATION: NONE 4.

5. INS. **SECTION A-A** SCALE 6 · 1

NSTALLATION TOOL: SPIN-F	PULL		JCALL 0.1									
			UNLESS OTHERWISE SPECIFIED:		NAME	DATE						
PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL	DRAWN	TWR	5/7/09						
				CHECKED			TITLE:					
				ENG APPR.	JVK	5/7/09						
				MFG APPR.			F	END				
				Q.A.	JVK	5/7/09						
			430 STAINLESS	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SIZE DWG. NO. REV					
			FINISH				A CA-0440SS-060			В		
	NEXT ASSY	USED ON	PASSIVATE				A CA-044033-000				Ь	
	APPLICATION		DO NOT SCALE DRAWING				SCALE	: 2:1 WEIGHT:	kg	SHEE	T 1 OF 1	

2